SUZUKI
GSX-S750 L7-M2

FITTING INSTRUCTIONS
TO BE FITTED BY A QUALIFIED TECHNICIAN

GBRacing®
World Class Motorcycle Protection

QUALITY PRODUCT · GBRacing® ENGINE PROTECTIONS 2021-2023

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXS750-L7-1-GBR / Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR /
Secondary Pulse/Timing Cover Part No. EC-GSXS750-L7-3-GBR / Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR /
Lower Chain Guard Assembly Part No. CGA18-GBR-SET / Paddock Stand Bobbin Set Part No. BA12-8-GBR-SET /
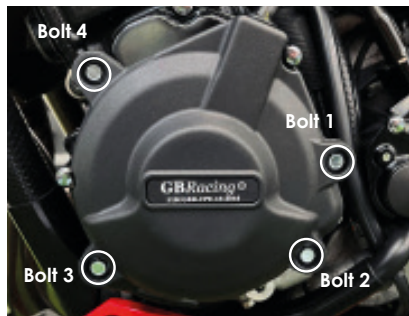Frame Slider Set - STREET - Part No. FS-GSXS750-L7-S

SECONDARY ALTERNATOR COVER   PART NO. EC-GSXS750-L7-1-GBR

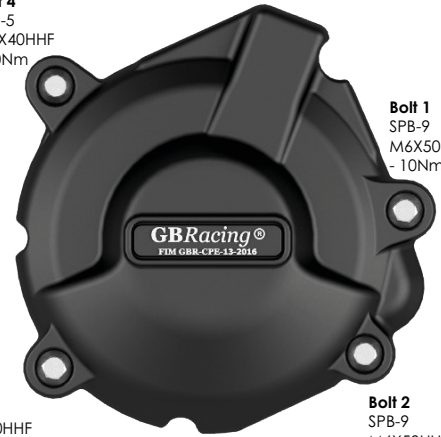1 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2 ,3 & 4

NOTE: Bolt 2 and 4 have rubberised washers - ensure these stay between the O/E stock cover and the GBRacing cover.

2 Place the Secondary Alternator Cover over the Stock cover.

3 Assemble 4 replacement bolts loosely in the correct position as shown.

4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.

Bolt 4 SPB-5 M6X40HHF - 10Nm
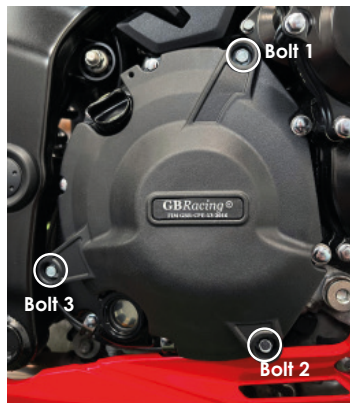**Bolt 1** SPB-9 M6X50HHF - 10Nm
Bolt 3 SPB-9 M6X50HHF - 10Nm
Bolt 2 SPB-9 M6X50HHF - 10Nm

SECONDARY CLUTCH COVER   PART NO. EC-GSXS750-L7-2-GBR

1 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolts 1, 2 & 3,

2 Place the Secondary Clutch Cover over the stock cover.

3 Assemble 3 eplacement bolts loosely in the correct position as shown.

4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.

Bolt 1 SPB-9 M6X35HHF 10Nm
Bolt 3 SPB-5 M6X40HHF - 10Nm
Bolt 2 SPB-5 M6X40HHF - 10Nm

SECONDARY PULSE/TIMING COVER   PART NO. EC-GSXS750-L7-3-GBR

1 Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3,

2 Place the Secondary Pulse Cover over the stock cover.

3 Assemble 3 replacement bolts loosely in the correct position as shown.

4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
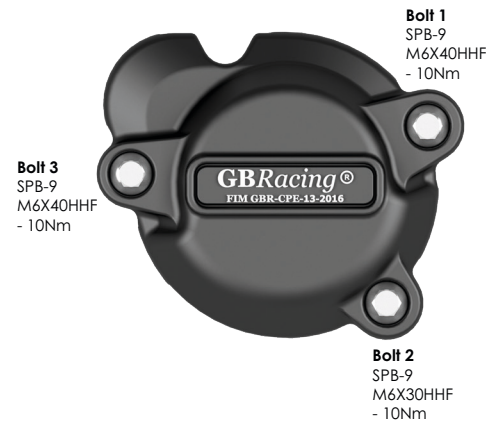
Bolt 1 SPB-2 M6X30HHF - 10Nm
Bolt 3 SPB-2 M6X30HHF - 10Nm
Bolt 2 SPB-2 M6X30HHF - 10Nm

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SECONDARY STARTER COVER   PART NO. EC-GSXS750-L7-6-GBR

1   Remove 3 existing bolts from the Stock Starter cover, shown as position Bolt 1, 2 & 3.
2   Place the Secondary Starter Cover over the Stock cover.
3   Assemble 3 replacement bolts loosely in the correct position as shown.
4   Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.

Bolt 1

Bolt 3

Bolt 2

Bolt 1
SPB-9
M6X40HHF
- 10Nm

Bolt 3
SPB-9
M6X40HHF
- 10Nm

Bolt 2
SPB-9
M6X30HHF
- 10Nm

ENGINE COVER SET Part No. EC-GSXS750-L7-SET-GBR

Secondary Alternator Part No. EC-GSXS750-L7-1-GBR, Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR, Secondary Pulse Cover Part No. EC-GSXS750-L7-3-GBR, Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR

LOWER CHAIN GUARD ASSEMBLY
PART NO. CGA18-GBR-SET

1   Assemble one M8 x 40mm bolt through one of the moulded bobbins and place on the chain guard as per **Fig 1.**
2   Bolt on to left hand side of the swing arm.
3   Assemble the remaining M8 x 40mm bolt through the mould and place the black aluminium washer on the back as per **Fig 2**.
4   Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
5   Tighten bolts on both sides of swing arm to 8 Nm.

Fig 2.

Fig 1.

Moulded paddock stand bobbin

Black aluminium washer

Moulded paddock stand bobbin

Parts included:

1 x CG18-GBR Chain Guard

2 x M8 x 40 Bolt

1 x BA12-8-GBR

1 x BA12A-GBR moulded paddock stand bobbins

PADDOCK STAND / BOBBIN SET PART NO. BA12-8-GBR-SET

1   Assemble M8 x 40mm Bolt through the moulded bobbin.
2   Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN

1 x M8 x 40 Bolt

1 x Moulded Paddock Stand / Bobbin

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BULLET FRAME SLIDERS – SET – STREET PART NO. **FS-GSXS750-L7-S:**

**BULLET FRAME SLIDERS – LEFT HAND SIDE – STREET
PART NO. FS-GSXS750-L7-LHS-S**

1   Assemble replacement engine mount bolt through the aluminium bush into correct position.
2   Tighten to 55NM torque.
3   Slide bullet moulding onto aluminium bush.
4   Screw M6 bolt into front of bullet moulding hand tight.

CPM-3

CPB-10-45

M10x1.25x60

**BULLET FRAME SLIDERS – RIGHT HAND SIDE – STREET
PART NO. FS-GSXS750-L7-RHS-S**

1   Assemble replacement engine mount bolt through the aluminium bush into correct position.
2   Tighten to 55NM torque.
3   Slide bullet moulding onto aluminium bush.
4   Screw M6 bolt into front of bullet moulding hand tight.

CPM-3

CPB-10-45

M10x1.25x60

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