

R1 2009-2014

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



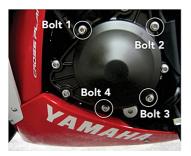
### THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R1-2009-1-GBR / Secondary Alternator Cover KIT Part No. EC-R1-2009-1-K-GBR / Secondary Clutch Cover Part No. EC-R1-2009-2-GBR / Secondary Pulse Cover Part No. EC-R1-2009-3-GBR Paddock Stand / Bobbin Set Part No. BA12-6-GBR-SET



### SECONDARY ALTERNATOR COVER PART NO. EC-R1-2009-1-GBR

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations. DO NOT OVERTIGHTEN.





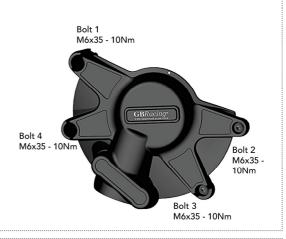


### SECONDARY CLUTCH COVER PART NO. EC-R1-2009-2-GBR

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations. DO NOT OVERTIGHTEN.







## SECONDARY PULSE COVER PART NO. EC-R1-2009-3-GBR

- 1 Remove 3 existing bolts from the stock Pulse cover, shown as position Bolt 1, 2, & 3.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations. DO NOT OVERTIGHTEN.









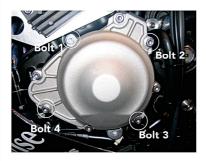
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# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



## SECONDARY ALTERNATOR COVER - KIT - PART NO. EC-R1-2009-1-K-GBR

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations. DO NOT OVERTIGHTEN.







# PADDOCK STAND / BOBBIN SET PART NO. BA12-6-GBR-SET

- 1 Assemble M6 x 40mm Bolt & M6 Washer fthrough the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm. DO NOT OVERTIGHTEN



1 x Moulded Paddock Stand / Bobbin