

## FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2018-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR



## SECONDARY ALTERNATOR COVER PART NO. EC-V4-2018-1-GBR

- Remove the left hand side fairing panel. 1.
- Remove the 4 standard bolts as shown in Fig 1.
- Place the secondary alternator cover against the standard alternator.
- Insert the 4 supplied bolts and tighten to 11Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN
- Replace the left hand side fairing panel.



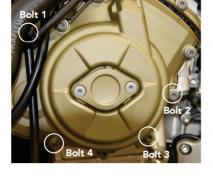


Bolt 1 M6X30A2-TORX - 11Nm



M6X30A2-TORX - 11Nm

M6X30A2-TORX - 11Nm



## SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR

- Remove right hand side fairing panel.
- 2 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- Place the Secondary Clutch Cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 11Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.
- Replace right hand side fairing panel.





Bolt 1

Bolt 2 M6X30A2-TORX -Bolt 3 M6X30A2-TORX -11Nm 11Nm M6X30A2-TORX - 11Nm **GB**Racing® M6X30A2-TORX -11Nm

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**ENGINE COVER SET: Part No. EC-V4-2018-SET-GBR** 

EC-V4-2018-1-GBR, EC-V4-2018-2-GBR